

PRODUCTS

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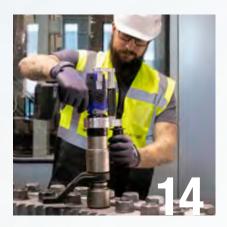


COMPANYQuality made in Germany



BATTERY NUTRUNNERS

| DA2-Series |
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BATTERY NUTRUNNERS

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| DA2 <i>motion</i> | | | | | | | | | | | | | | 1 | 6 |



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ELECTRIC NUTRUNNERS



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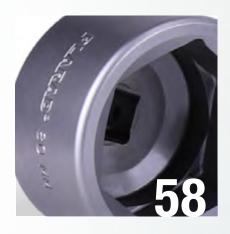
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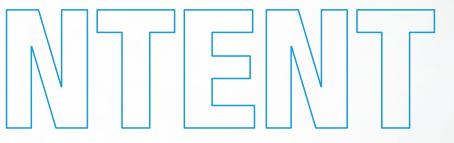
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MASCHINENFABRIK WAGNER FIRST-CLASS BOLTING TECHNOLOGY UP TO 150,000 Nm

As a manufacturer of torque wrenches since 1962, we proudly look back on a rich history marked by continuous innovation and dependable products in the field of bolting technology.

Offering a diverse range of products across eight product lines, from manual torque multipliers to fully automated bolting systems, we provide comprehensive solutions for every need.

With the Plarad brand, Maschinenfabrik Wagner stands for unmatched quality, innovation, and reliability in fastening technology, with capabilities up to 150,000 Nm.

You benefit from seamlessly integrated devices and enjoy the convenience of sourcing all products and services for your bolting applications from a single trusted provider.

With a global presence and deep industry expertise, Maschinenfabrik Wagner has established itself as a leader in bolting technology and a reliable partner for tailor-made solutions.

Our wide-ranging services, including training, on-site support, bolting analysis, and expert advice, complete our offering, ensuring you have everything you need.

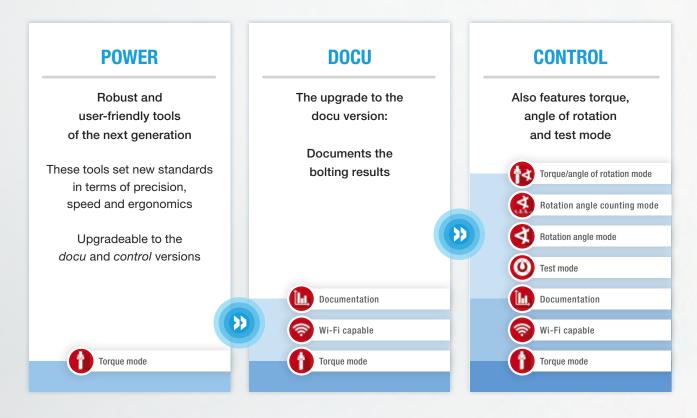


SYSTEM VARIANTS

BATTERY NUTRUNNER

FEATURES AT A GLANCE

Plarad products for all applications - suitable for your task





DA2power

THE EXPERT FOR FAST AND MOBILE WORKING

The compact powerhouse. Strong and reliable, it masters all challenges and can be upgraded to the *docu* and *control* model variants.



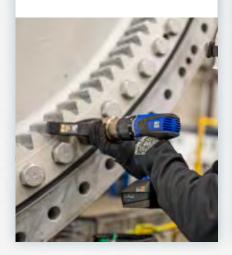
- 1 SPEED
 - 4 gears for optimum working speed
- 2 ERGONOMIC 360° swivel joint without locking steps 0% kickback at end of force
- BATTERY LIMIT CONTROL

 Proactive torque and battery monitoring
 of the 5.2 Ah Lithium-lon high-power batteries.
 6.0 Ah available on request



RELIABLE

- ▶ More powerful loosening stages for stubborn bolts
- ▶ Rust-free gearbox thanks to nickel-plated surface
- ▶ FEIN drive and battery technology ensures quality and the possibility of worldwide procurement





BATTERY

- ▶ 5.2 Ah Li-Ion high-power batteries, 6.0 Ah available on request
- Full battery charge in under 30 minutes thanks to High-Performance Charger
- ▶ Battery charge level indicator
- ▶ Charger shows battery status to plan your next job more reliably

SAFETY

- ▶ Safety and ergonomics thanks to automatic release of the reaction arm after bolting procedure
- Protection and ease of use thanks to automatic locking at end of force





POWER

Robust and user-friendly tools of the next generation

Upgradeable to the docu and control versions



DOCU

The smart upgrade to the power version:

>>

Documents and analyses the tightening results





CONTROL

Also features combined torque, rotation angle and test mode





DA2docu

THE SMART SPECIALIST FOR SEAMLESS DOCUMENTATION

Your device for documentation and analysis. In addition to the extensive functions of the DA2power, the DA2docu saves the tightening results incl. location and sends them to a smart device via Wi-Fi.

Documentation, bolted joint management and torque lock can be easily controlled via app.



















PERFECT CONTROL THANKS TO ROTATION ANGLE MODE

The new DA2control cordless nutrunner enables precise tightening for every application, due to its integrated torque and rotation angle feature as well as direction of rotation recognition.

Thanks to its intuitive handling and over-the-air updates, your device is always up-to-date - for maximum performance and reliability.



UP-TO-DATE Updates automatically on-site (over-the-air [OTA])







- ▶ Torque/angle of rotation mode
- ▶ Tightening parameters can
- be set directly on the tool
- ▶ Detects the direction of rotation
- Management of bolting parameters and access rights







DA2safety

THE SAFETY AND HANDLING EXPERT

Safety-conscious design for demanding applications. The DA2safety offers maximum protection thanks to its two-handed operation. With swivelling additional handle for comfortable use and unrestricted operability, even when wearing gloves.

Ideal for left- and right-handed users. All DA2 models can be upgraded.



FLEXIBLE

Rotatable and fixable additional handle



SAFETY START TRIGGER (SST)

The device stops automatically when one of the two triggers has been deactivated





Minimising the risk of injury

Improved handling when moving on several bolts

Enhanced carrying comfort

▶ High level of user-friendliness for left- and right-handers

- Suitable for construction sites: unrestricted handling with gloves
- Comfortable use thanks to additional handle
- All DA2 models up to DA2-48 can be upgraded to the DA2safety



DA₂

| Typ Type | | noment torque | ı | .1 | D | 1 | Н | 11 | Drehzahl Speed max. | | icht* ight* | Vierkant Squaredrive |
|-------------|-------|------------------|-----|------|-------|------|-----|------|------------------------|------|----------------|-------------------------|
| | Nm | ft-lbs | mm | inch | mm | inch | mm | inch | U/min rpm | kg | lbs | Zoll inch |
| DA2-05 | 550 | 410 | 365 | 14.4 | 68,5 | 2.70 | 253 | 10.0 | 71,6 | 5,3 | 11.7 | 3/4" |
| DA2-10 | 1.000 | 740 | 365 | 14.4 | 68,5 | 2.70 | 253 | 10.0 | 48,0 | 5,3 | 11.7 | 3/4" |
| DA2-20 | 2.000 | 1,480 | 405 | 15.9 | 80,0 | 3.15 | 253 | 10.0 | 24,6 | 6,8 | 15.0 | 1" |
| DA2-30 | 3.000 | 2,210 | 405 | 15.9 | 80,0 | 3.15 | 253 | 10.0 | 20,9 | 6,8 | 15.0 | 1" |
| DA2-36 | 3.600 | 2,660 | 405 | 15.9 | 80,0 | 3.15 | 253 | 10.0 | 15,3 | 6,8 | 15.0 | 1" |
| DA2-48 | 4.800 | 3,540 | 437 | 17.2 | 86,0 | 3.39 | 253 | 10.0 | 12,9 | 7,8 | 15.0 | 1 1/2" |
| DA2-80 | 8.000 | 5,900 | 521 | 20.5 | 101,0 | 3.98 | 253 | 10.0 | 5,7 | 12,5 | 27.6 | 1 1/2" |

MODELS // DATA

DIN 3121 D1

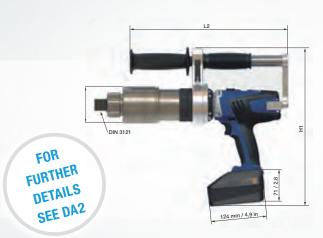
DA2 ANGLE VERSION

| | | Drehmoment Max. torque | | | | | H1 | | H2 | | D1 | | Drehzahl Max. speed | Gewicht* Weight* | | Vierkant Squaredrive | |
|----------|-------|------------------------|--------|------|-----|------|-------|-------|-------|------|-----------|------|------------------------|---------------------|------|-------------------------|--|
| | Nm | ft-lbs | mm | inch | mm | inch | mm | inch | mm | inch | U/min rpm | kg | lbs | Zoll | incl | | |
| DA2-05-W | 550 | 410 | 305,25 | 14.4 | 253 | 10.0 | 245,0 | 9.65 | 68,5 | 2.70 | 71,6 | 6,2 | 13.7 | 3/- | /4" | | |
| DA2-10-W | 1.000 | 740 | 305,25 | 14.4 | 253 | 10.0 | 245,0 | 9.65 | 68,5 | 2.70 | 48,0 | 6,2 | 13.7 | 3/- | /4" | | |
| DA2-20-W | 2.000 | 1,480 | 311,00 | 15.9 | 253 | 10.0 | 285,0 | 11.22 | 80,0 | 3.15 | 24,6 | 7,8 | 17.2 | 1 | " | | |
| DA2-30-W | 3.000 | 2,210 | 311,00 | 15.9 | 253 | 10.0 | 285,0 | 11.22 | 80,0 | 3.15 | 20,9 | 7,8 | 17.2 | 1 | l" | | |
| DA2-36-W | 3.600 | 2,660 | 311,00 | 15.9 | 253 | 10.0 | 285,0 | 11.22 | 80,0 | 3.15 | 15,3 | 7,8 | 17.2 | 1 | l" | | |
| DA2-48-W | 4.800 | 3,540 | 314,00 | 17.2 | 253 | 10.0 | 316,5 | 12.44 | 86,0 | 3.39 | 12,9 | 9,5 | 20.9 | 1 1 | /2" | | |
| DA2-80-W | 8.000 | 5,900 | 321,50 | 20.5 | 253 | 10.0 | 400,5 | 15.77 | 101,0 | 3.98 | 5,7 | 13,5 | 29.8 | 1 1. | /2" | | |

DA2 SAFETY

| Typ <i>Type</i> | L | 2 | Н | 1 | D1 | | | |
|--------------------|-----|-------|-----|-------|------|------|--|--|
| | mm | inch | mm | inch | mm | inch | | |
| DA2-05-SST | 343 | 13.50 | 344 | 13.54 | 68,5 | 2.70 | | |
| DA2-10-SST | 343 | 13.50 | 344 | 13.54 | 68,5 | 2.70 | | |
| DA2-20-SST | 343 | 13.50 | 344 | 13.54 | 80,0 | 3.15 | | |
| DA2-30-SST | 343 | 13.50 | 344 | 13.54 | 80,0 | 3.15 | | |
| DA2-36-SST | 343 | 13.50 | 344 | 13.54 | 80,0 | 3.15 | | |
| DA2-48-SST | 343 | 13.50 | 344 | 13.54 | 86,0 | 3.39 | | |

Repeat accuracy: \le 4%, depending on the bolting case. Technical data without guarantee. *Specification without reaction arm and battery. Battery weight: 0.75 kg



DA2motion

THE BATTERY-POWERED VALVE ACTUATOR FOR EVERY ROTATIONAL MOVEMENT

In the water or energy industry, in transport or in the chemical industry, the DA2*motion* guarantees fast and safe work.

With the high output speed of the DA2*motion*, you can achieve fast results thanks to its 4-speed gearbox. A patented fully automatic locking mechanism and the digital counter ensure precision and safety.

The stop buffer on the reaction arm and 'smooth start and stop feature' guarantee gentle and quiet handling. Ideal for all industries thanks to precisely fitting accessories and high mobility.





1 FI

FLEXIBLE

Two versions, up to 550 Nm or 1000 Nm

2

FAST

High output speed

3

ERGONOMIC

360° swivel joint without detent steps 0% kickback at end of force

4

PRECISE FIT

Telescopic reaction arm with digital counter

Hardcase trolley, protection class IP 67

ERGONOMIC

- ▶ Low-vibration and low-noise operation thanks to brushless precision drive
- Reaction arm with stop buffer:Pressure-sensitive surfaces are protected





PERFORMANCE

- Patented fully automatic swivel joint lock: Prevents blows to the wrist or arms, no tearing of the nutrunner
- Precisely fitting accessories for every application thanks to extensive extension packs
- ▶ Fast working thanks to 4-speed gearbox

SAFETY

- Smooth starting and braking behaviour
- No damage to surfaces
- Digital counter with high resolution avoids damage

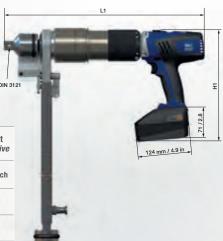




DATA // MODELS

| Typ <i>Type</i> | Drehmoment Max. torque | | L1 | | H1 | | Dreh Max. | | | icht* ight* | Vierkant Squaredrive | | |
|--------------------|---------------------------|--------|-----|-------|-----|------|--------------|-----|----------|----------------|-------------------------|------|--|
| | Nm | ft-lbs | mm | inch | mm | inch | U/min | rpm | kg | lbs | Zoll | inch | |
| DA2-05motion | 550 | 410 | 395 | 15.55 | 253 | 9.96 | 11,1 | | 5,1 | 11.2 | 3/ | /4" | |
| DA2-10motion | 1.000 | 740 | 395 | 15.55 | 253 | 9.96 | 6,8 | | 5,9 13.0 | | 3/ | /4" | |

Technical data without guarantee. *Details without reaction arm and battery. Battery weight: 0.75 kg



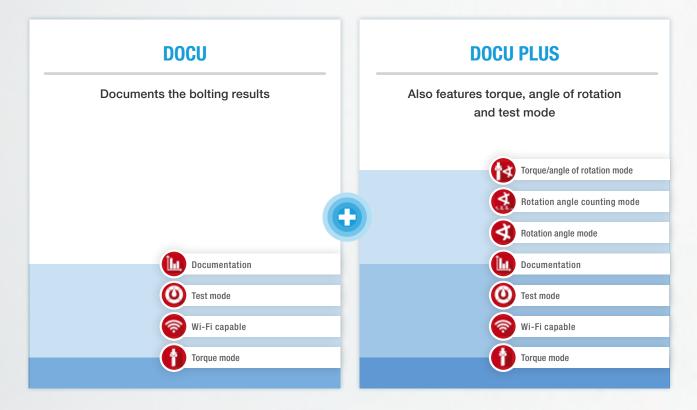


SYSTEM VARIANTS

ELECTRIC NUTRUNNERS

FEATURES AT A GLANCE

Plarad products for all areas of application - to suit your requirements





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DRIVEN BY POWERFUL FEATURES

The detailed solution – for demanding applications up to 8,000 Nm. High torque accuracy is achieved by compensating for voltage fluctuations and temperature changes.

The DE1*docu* automatically switches to the available mains frequency (e.g. 50 Hz or 60 Hz). Tamper-proof thanks to the signature feature and intelligent soft-start motor control.





PRECISION

- ▶ The DE1docu has torque-controlled bolting processes
- High repetition accuracy is achieved through state-of-the-art motor control

SAFETY

- ▶ The motor temperature is monitored. The motor switches off automatically in the event of overheating
- ▶ Low-vibration technology protects muscles and joints

DISPLAY

- The two-digit torque code 00-99 can be set using the selector buttons.
- Includes silicone display protection



DE1docupe of Marce of Counting mode THE FILL SCODE OF MARCE OF MA

THE FULL SCOPE OF WHAT IS POSSIBLE

The DE1control sets standards in precision and versatility: The innovative software enables additional features in the area of different bolting methods.

The torque/angle of rotation mode (combined process) can be carried out in a single work step. Alternatively, the joining torque and the subsequent further rotation angle can be applied in pure rotation angle mode.





- ▶ Intuitive operating menu
- Display shows all values for measured mains voltage, mains frequency and motor temperature
- ▶ Comprehensive documentation of your bolting results via Wi-Fi on mobile devices
- Also available as an angle version
- Numerous additional features in the symbol-guided menu (e.g. button lock, locking of individual setting levels and release mode)
- ▶ Drive 360° rotatable
- ▶ Memory space for 50 programmable bolting cases



DE1docu plus

O TORQUE MODE

- ▶ Two-digit torque code 00-99 can be set via push buttons
- ▶ Set torque (according to the enclosed torque chart) can be displayed optionally

ANGLE OF ROTATION MODE

- Limitation of the maximum total torque (protection of the tool, protection of the bolted joint against overtightening) is possible
- Adjustment of the joining torque in 100 setting steps according to the torque table
- ▶ Continuous setting of the rotation angle 0 until 999°

TORQUE/ANGLE OF ROTATION MODE

- Adjustment of the joining torque in 100 setting steps according to the torque table
- ▶ Continuous setting of the rotation angle 0 until 999°

ROTATION ANGLE COUNTING MODE

- ▶ Torque-controlled switch-off of the tool
- Rotation angle is counted from the minimum torque (level 00) of the respective power class and serves as a reference value

TEST MODE

Checking pre-tightened bolts without overtightening





MODELS // DATA



DE1

| Type | Drehmoment Max. torque | | 1 | L1 | H | 11 | D | 1 | Dreh Max. s | | | icht* ght* | Vierkant Squaredrive |
|--------|---------------------------|--------|-----|--------|-----|--------|-------|--------|----------------|-------|------|---------------|-------------------------|
| | Nm | ft-lbs | | inch | | inch | | inch | U/min | rpm | kg | lbs | Zoll incl |
| | INIII | IL-IDS | mm | IIICII | mm | IIICII | mm | IIICII | 110 V | 230 V | ĸy | 102 | ZOII IIICI |
| DE1-10 | 1.000 | 740 | 425 | 16.73 | 195 | 7.68 | 68,5 | 2.70 | 9,0 | 12,0 | 5,9 | 13.0 | 3/4" |
| DE1-20 | 2.000 | 1,480 | 449 | 17.68 | 195 | 7.68 | 80,0 | 3.15 | 5,9 | 8,0 | 7,0 | 15.4 | 1" |
| DE1-30 | 3.000 | 2,210 | 465 | 18.31 | 195 | 7.68 | 80,0 | 3.15 | 4,5 | 5,2 | 7,2 | 15.9 | 1" |
| DE1-36 | 3.600 | 2,660 | 465 | 18.31 | 195 | 7.68 | 80,0 | 3.15 | 3,5 | 4,6 | 7,2 | 15.9 | 1" |
| DE1-48 | 4.800 | 3,540 | 497 | 19.57 | 195 | 7.68 | 86,0 | 3.39 | 2,0 | 2,5 | 9,1 | 20.1 | 1 1/2" |
| DE1-80 | 8.000 | 5,900 | 565 | 22.24 | 195 | 7.68 | 101,0 | 3.98 | 0,7 | 0,7 | 13,2 | 29.1 | 1 1/2" |



DE1 ANGLE VERSION

| Туре | Drehmoment Max. torque | | 1 | L1 | Н | 11 | Н | 12 | D |)1 | | nzahl <i>speed</i> | Gewi Weig | | Vierkant Squaredrive |
|----------|---------------------------|--------|-----|-------|-----|------|-------|-------|-------|------|-------|-----------------------|--------------|------|-------------------------|
| | | | | | | | | | | | U/mir | n rpm | | | |
| | Nm | ft-lbs | mm | inch | mm | inch | mm | inch | mm | inch | 110 V | 230 V | kg | lbs | Zoll inch |
| DE1-10-W | 1.000 | 740 | 342 | 13.46 | 195 | 7.68 | 253,0 | 9.96 | 68,5 | 2.70 | 9,0 | 12,0 | 7,1 | 15,6 | 3/4" |
| DE1-20-W | 2.000 | 1,480 | 342 | 13.46 | 195 | 7.68 | 277,5 | 10.92 | 80,0 | 3.15 | 5,9 | 8,0 | 8,3 | 18.3 | 1" |
| DE1-30-W | 3.000 | 2,210 | 342 | 13.46 | 195 | 7.68 | 293,5 | 11.55 | 80,0 | 3.15 | 4,5 | 5,2 | 8,6 | 18.9 | 1" |
| DE1-36-W | 3.600 | 2,660 | 342 | 13.46 | 195 | 7.68 | 293,5 | 11.55 | 80,0 | 3.15 | 3,5 | 4,6 | 8,6 | 18.9 | 1" |
| DE1-48-W | 4.800 | 3,540 | 342 | 13.46 | 195 | 7.68 | 326,0 | 12.83 | 86,0 | 3.39 | 2,0 | 2,5 | 10,2 | 22.5 | 1 1/2" |
| DE1-80-W | 8.000 | 5,900 | 342 | 13.46 | 195 | 7.68 | 393,0 | 15.47 | 101,0 | 3.98 | 0,7 | 0,7 | 14,5 | 31.9 | 1 1/2" |

Repeat accuracy: 4%, depending on the bolted joint.

Technical data without guarantee. *Specification without reaction arm.

DP2power

IT DOESN'T BLOW BUBBLES - THE ERGONOMIC POWER NUTRUNNER

The DP2*power* pneumatic nutrunner is powerful, robust and easy to use: Simply set the pressure on the maintenance unit using the values in the torque chart and get straight to work.

With the DP2*power*, you have the perfect nutrunner at hand when it's not just about precision, but also about power and performance in continuous use.



- POWER

 Nominal torque at low pressure
- COMPACT DESIGN

 Especially compact and lightweight design
- **ERGONOMIC**Low-noise and low-vibration operation





POWER

- ▶ Torque up to 8,000 Nm
- Durable and robust thanks to high-quality components, suitable for continuous use
- Nominal torque is reached at low pressure

ERGONOMIC

- ▶ 360° rotatable drive
- Low noise and low vibration: Ergonomic working and minimal strain on the user
- Compact dimensions thanks to short drive unit – for low weight and high performance

BONUS

- Torque accuracy through compensation of pressure fluctuations
- Also available as an ATEX version for use in potentially explosive atmospheres



MODELS // DATA



DP2

| Typ Type | | hmoment torque | | riebsdruck ressure | - | .1 | Н | 11 | D | 1 | Z | Drehzahl Max. speed | | icht* ight* | Vierkant Square- drive |
|-------------|-------|-------------------|-----|-----------------------|-----|-------|-----|------|-------|------|----|------------------------|------|----------------|------------------------------|
| | Nm | ft-lbs | bar | psi | mm | inch | mm | inch | mm | inch | | U/min rpm | kg | lbs | Zoll incl |
| DP2-05 | 550 | 406 | 6 | 87 | 290 | 11.42 | 181 | 7.13 | 68,5 | 2.70 | 26 | 26,7 | 4,7 | 10.4 | 3/4" |
| DP2-10 | 1.000 | 740 | 6 | 87 | 306 | 12.05 | 181 | 7.13 | 68,5 | 2.70 | 26 | 11,9 | 4,9 | 10.8 | 3/4" |
| DP2-20 | 2.000 | 1,480 | 6 | 87 | 330 | 12.99 | 181 | 7.13 | 80,0 | 3.15 | 26 | 5,4 | 6,0 | 13.2 | 1" |
| DP2-30 | 3.000 | 2,210 | 6 | 87 | 346 | 13.62 | 181 | 7.13 | 80,0 | 3.15 | 26 | 3,4 | 6,6 | 14.6 | 1" |
| DP2-36 | 3.600 | 2,660 | 6 | 87 | 346 | 13.62 | 181 | 7.13 | 80,0 | 3.15 | 26 | 3,1 | 6,6 | 14.6 | 1" |
| DP2-48 | 4.800 | 3,540 | 6 | 87 | 378 | 14.88 | 181 | 7.13 | 86,0 | 3.39 | 45 | 1,1 | 8,6 | 19.0 | 1 1/2" |
| DP2-80 | 8.000 | 5,900 | 6 | 87 | 446 | 17.56 | 181 | 7.13 | 101,0 | 3.98 | 39 | 1,1 | 12,7 | 28.0 | 1 1/2" |



DP2 ANGLE VERSION

| Typ <i>Type</i> | | hmoment <i>torque</i> | | riebsdruck ressure | L | .1 | Н | 11 | H | 12 | D | 1 | Z | Drehzahl <i>Max. speed</i> | | icht* ight* | Vierkant Squaredrive |
|--------------------|-------|--------------------------|-----|-----------------------|-----|------|-----|------|-----|------|-------|------|----|-------------------------------|------|----------------|-------------------------|
| | Nm | ft-lbs | bar | psi | mm | inch | mm | inch | mm | inch | mm | inch | | U/min rpm | kg | lbs | Zoll inch |
| DP2-05-W | 550 | 406 | 6 | 87 | 220 | 8.66 | 181 | 7.13 | 237 | X.XX | 68,5 | 2.70 | 26 | 26,7 | 4,7 | 10.4 | 3/4" |
| DP2-10-W | 1.000 | 740 | 6 | 87 | 220 | 8.66 | 181 | 7.13 | 253 | X.XX | 68,5 | 2.70 | 26 | 11,9 | 4,9 | 10.8 | 3/4" |
| DP2-20-W | 2.000 | 1,480 | 6 | 87 | 226 | 8.90 | 181 | 7.13 | 277 | X.XX | 80,0 | 3.15 | 26 | 5,4 | 6,0 | 13.2 | 1" |
| DP2-30-W | 3.000 | 2,210 | 6 | 87 | 226 | 8.90 | 181 | 7.13 | 292 | X.XX | 80,0 | 3.15 | 26 | 3,4 | 6,6 | 14.6 | 1" |
| DP2-36-W | 3.600 | 2,660 | 6 | 87 | 226 | 8.90 | 181 | 7.13 | 292 | X.XX | 80,0 | 3.15 | 26 | 3,1 | 6,6 | 14.6 | 1" |
| DP2-48-W | 4.800 | 3,540 | 6 | 87 | 229 | 9.02 | 181 | 7.13 | 324 | X.XX | 86,0 | 3.39 | 45 | 1,1 | 8,6 | 19.0 | 1 1/2" |
| DP2-80-W | 8.000 | 5,900 | 6 | 87 | 236 | 9.29 | 181 | 7.13 | 392 | X.XX | 101,0 | 3.98 | 39 | 1,1 | 12,7 | 28.0 | 1 1/2" |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.

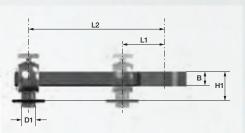
^{*}Specification without reaction arm.

REACTION ARMS FOR NUTRUNNERS TYPES DA, DE AND DP WIDE CHOICE OF STANDARD REACTION ARMS AND BESPOKE SOLUTIONS ON REQUEST 9699V iction arms

MODELS // DATA

SLIDING REACTION ARMS

| Typ Type | L | .1 | L | 2 | Н | 1 | D1 | В | | Gewicht Weight | |
|-------------|-----|------|-----|-------|------|------|-----------|----|------|-------------------|-------|
| | mm | inch | mm | inch | mm | inch | Zoll/inch | mm | inch | kg | lbs |
| DE/DA/DP-05 | 70 | 2.76 | 400 | 15.75 | 51,7 | 1,93 | 1" | 25 | 0,98 | 3,2 | 7,05 |
| DE/DA/DP-10 | 70 | 2.76 | 400 | 15.75 | 51,7 | 1,93 | 1" | 25 | 0,98 | 3,2 | 7,05 |
| DE/DA/DP-20 | 68 | 3.15 | 400 | 15.75 | 51,7 | 2,04 | 1" | 25 | 0,98 | 2,5 | 7,72 |
| DE/DA/DP-30 | 75 | 3.15 | 400 | 15.75 | 51,7 | 2,04 | 1" | 25 | 0,98 | 2,4 | 7,72 |
| DE/DA/DP-36 | 65 | 3.15 | 400 | 15.75 | 48,0 | 2,04 | 1" | 25 | 0,98 | 5,5 | 8,16 |
| DE/DA/DP-48 | 115 | 4.53 | 400 | 15.75 | 68,2 | 2,69 | 1 1/2" | 30 | 1,18 | 5,6 | 12,13 |
| DE/DA/DP-80 | 168 | 6.30 | 400 | 15.75 | 75 | 2,95 | 1 1/2" | 50 | 1,97 | - | - |



PIN REACTION ARMS

| Typ <i>Type</i> | L | 1 | ŀ | l1 | [|)1 | Gewicht <i>Weight</i> | | |
|--------------------|-------|-------|-----|-------|----|------|--------------------------|------|--|
| | mm | inch | mm | inch | mm | inch | kg | lbs | |
| DE/DA/DP-05 | 250 | 9.84 | 220 | 8.66 | 20 | 0.79 | 3,3 | 5.5 | |
| DE/DA/DP-10 | 250 | 9.84 | 250 | 9.84 | 30 | 1.18 | 3,9 | 5,.5 | |
| DE/DA/DP-20 | 250 | 9.84 | 250 | 9.84 | 40 | 1.57 | 4,5 | 5.5 | |
| DE/DA/DP-30 | 250 | 9.84 | 250 | 9.84 | 40 | 1.57 | 4,8 | 5.5 | |
| DE/DA/DP-36 | 250 | 9.84 | 250 | 9.84 | 50 | 1.97 | 5,6 | 5.5 | |
| DE/DA/DP-48 | 250 | 9.84 | 270 | 10.63 | 60 | 2.36 | 6,6 | 5.5 | |
| DE/DA/DP-80 | on re | quest | | | | | | | |



BASIC REACTION ARMS

| Typ <i>Type</i> | ı | .1 | ŀ | 11 | ŀ | 12 | Gewicht <i>Weight</i> | | |
|--------------------|-----|------|-----|------|----|------|--------------------------|------|--|
| | mm | inch | mm | inch | mm | inch | kg | lbs | |
| DE/DA/DP-05 | 150 | 5.90 | 80 | 3.15 | 15 | 0.59 | 1,2 | 2.64 | |
| DE/DA/DP-10 | 150 | 5.90 | 80 | 3.15 | 15 | 0.59 | 1,2 | 2.64 | |
| DE/DA/DP-20 | 150 | 5.90 | 100 | 3.94 | 20 | 0.79 | 1,9 | 4.19 | |
| DE/DA/DP-30 | 190 | 7.48 | 100 | 3.94 | 20 | 0.79 | 2,1 | 4.63 | |
| DE/DA/DP-36 | 210 | 8.27 | 130 | 5.12 | 15 | 0.59 | 2,9 | 6.39 | |
| DE/DA/DP-48 | 210 | 8.27 | 130 | 5.12 | 15 | 0.59 | 2,9 | 6.39 | |
| DE/DA/DP-80 | 250 | 9.84 | 165 | 6.50 | 25 | 0.98 | 6,6 | 14.5 | |



OFFSET GEARBOXES

FOR DA, DE AND DP SERIES NUTRUNNERS

STX

COMPATIBLE
WITH ALL PLARAD
NUTRUNNERS
FROM P. 8

OFFSET GEARBOX FOR NUTRUNNERS UP TO 6,000 NM / SW 150

The STX offset gearbox has been specially designed to meet the needs of our customers. Robust and powerful up to 6,000 Nm.

Classic applications are found in all bolting cases with long threaded rods such as plate heat exchangers or bolted connections in places that cannot be reached directly with a nutrunner.





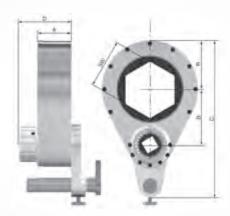
VERSATILE

Interchangeable inserts available in various designs and sizes



LONG DISTANCE RUNNER

The STX enables driving on long threaded spindles, nuts up to SW 150



MODELS // DATA

| Typ Type | Für Schrauber ab dem Modell For wrenches from model | Vierkant Square drive Zoll / in | Drehmoment <i>Max. Torque</i> Nm | A mm | B mm | C mm | D mm | R mm | SW/AF mm | Gewicht <i>Weight</i> kg |
|--------------|--|---------------------------------------|--|---------|---------|---------|---------|---------|-------------|--------------------------------|
| STX 05-02 TL | DA2/DE1/DP1-05, -10 | 3/4 | 500 | 42 | 70 | 170 | 80 | 60 | 45 | 2.00 |
| STX 22-02 TL | DA2/DE1/DP1-20, -30, | 1 | 2,200 | 66 | 81 | 190 | 104 | 64 | 55 | 3.20 |
| STX 36-02 TL | DA2/DE1/DP1-36 | 1 | 3,600 | 68 | 111 | 254 | 106 | 97 | 100 | 5.20 |
| STX 60-02 TL | DA2/DE1/DP1-48, -80 | 1½ | 6,000 | 74 | 162 | 365 | 115 | 135 | 150 | 12.00 |



ST2

OFFSET GEARBOX FOR NUTRUNNERS UP TO 3.600 Nm / SW 60

Thanks to its small yet robust design, the newly developed ST2 offset gearbox is perfect for all bolting applications with long threaded rods, such as plate heat exchangers or for bolted joints in hard-to-reach places.



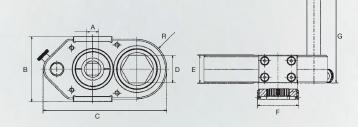
REACTION ARM

The pin reaction arm can be customised and we offer various lengths. We are also happy to develop customised solutions for your bolting applications.



REDUCER INSERTS

Our reducer inserts allow you to use the offset gearbox flexibly and economically. No matter which spanner width you use, our extensive range of reducers gives you maximum flexibility at minimum cost.



MODELS // DATA

| Typ Type | Für Schrauber ab dem Modell For wrenches from model | A Vierkant / Zoll Square drive in | B mm | C mm | D mm | ØF mm | G mm | ØH mm | R mm | Gewicht <i>Weight</i> kg |
|-------------|--|---|---------|---------|---------|----------|---------|----------|---------|--------------------------------|
| ST2 10 | DA2/DE1/DP1-05, -10 | 3/4 | 98 | 205 | 41 | 82 | 225 | 30 | 45 | 4.30 |
| ST2 36 | DA2/DE1/DP1-20, -30, -36 | 1 | 142 | 269 | 60 | 90 | 246 | 30 | 65 | 9.15 |



HYDRAULIC BOLTING SYSTEMS

POSSIBLE COMBINATIONS AT A GLANCE









K

LT

MX-EC

FSX





ECO

Reliable Plarad quality

Economical
entry-level models
that fulfil their
promises:
durability and
functionality





POWER

Robust and user-friendly tools of the next generation

These automatic tools set new standards in terms of precision, speed and ergonomics

Upgradeable to the docu and control versions





DOCU

The upgrade to the docu version

Test mode, bolting case definition and documentation

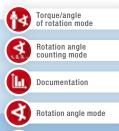
Upgradeable to the control version





CONTROL

The upgrade to the *control* version also features torque and rotation angle mode



Test mode

>>

Torque mode

MX-EC

THE ALL-ROUNDER IN FLEXIBILITY AND DURABILITY

With its fine-toothed ratchet system and quick-change mechanism for the square drive, it is perfect for versatile and demanding bolted joints.

Power ranges from 50 to 65,000 Nm and the smallest dimensions open up new possibilities for the MX-EC, even in hard-to-reach work areas.

VERSION EXII 2 GD Ex h IIB T4 Gb X Ex h IIIC T110°C Db X

ALSO

AVAILABLE AS



FLEXIBLE 2-axis hose connection

ROBUST Extremely flat, lightweight and high-strength housing

(rotatable and swivelling)

SAFE & COMFORTABLE 360° adjustable reaction arm

FAST High speed thanks to optimised compatibility with Plarad power packs



SQS Safety Quality Service system

Plarad hydraulic devices offer the reliability that is essential for absolute precision, high availability, and cost-effectiveness.

- Special high-pressure safety chamber with an operating pressure of up to 800 bar.
- Maximum torque accuracy and no jamming thanks to special drive system
- Integrated release shock absorber

QUALITY

- ▶ Durable fine-toothed ratchet system
- No jamming of the torque wrench regardless of the piston position
- ▶ Replaceable wear parts for effortless maintenance





SAFETY

- SQS system: Hydraulic system encapsulated in a hardened steel cylinder for housing protection
- Protection against housing damage thanks to integrated release shock absorber
- ▶ The safety latch prevents unintentional unlocking of the support

OPTIONAL

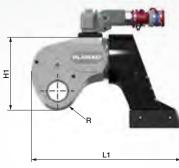
- Available as a single hose system
- Various insertion tools with quick-change system available
- Wide range of customised reaction arms available





Various inserts available as accessories





MODELS // DATA

| Typ <i>Type</i> | Drehm Torque | | | triebsdruck sure max. | Ľ | 1 | Н | 11 | | R | | B1 | | vicht* eight* | Vierkant Squaredrive | Material |
|--------------------|-----------------|--------|-----|--------------------------|-------|-------|-------|-------|------|------|-----|------|-------|------------------|-------------------------|-----------|
| | Nm | ft-lbs | bar | psi | mm | inch | mm | inch | mm | inch | mm | inch | kg | lbs | Zoll inch | |
| MX-EC 5 TSM | 500 | 369 | 800 | 11,600 | 138,0 | 5.43 | 47,0 | 1.85 | 16,0 | 0.63 | 35 | 1.38 | 1,65 | 3.64 | 1/2" | Steel |
| MX-EC 10 | 1.000 | 738 | 800 | 11,600 | 166,0 | 6.54 | 78,5 | 3.09 | 20,5 | 0.81 | 40 | 1.57 | 2,60 | 5.73 | 3/4" | Steel |
| MX-EC 20 | 2.100 | 1,549 | 800 | 11,600 | 194,5 | 7.66 | 93,0 | 3.66 | 24,0 | 0.94 | 50 | 1.97 | 2,50 | 5.51 | 1" | Aluminium |
| MX-EC 45 | 4.500 | 3,319 | 800 | 11,600 | 255,8 | 10.07 | 127,0 | 5.00 | 32,0 | 1.26 | 67 | 2.64 | 4,90 | 10.80 | 1" | Aluminium |
| MX-EC 75 | 7.500 | 5,532 | 800 | 11,600 | 304,0 | 11.97 | 108,5 | 4.27 | 37,5 | 1.48 | 80 | 3.15 | 7,30 | 16.09 | 1 1/2" | Aluminium |
| MX-EC 95 | 9.500 | 7,007 | 800 | 11,600 | 301,5 | 11.87 | 156,0 | 6.14 | 42,0 | 1.65 | 85 | 3.35 | 9,50 | 20.94 | 1 1/2" | Aluminium |
| MX-EC 120 | 12.000 | 8,851 | 800 | 11,600 | 341,0 | 13.43 | 169,0 | 6.65 | 46,0 | 1.81 | 93 | 3.66 | 10,50 | 23.15 | 1 1/2" | Aluminium |
| MX-EC 155 | 15.500 | 11,433 | 800 | 11,600 | 360,0 | 14.17 | 181,0 | 7.13 | 49,0 | 1.93 | 100 | 3.94 | 13,50 | 29.76 | 1 1/2" | Aluminium |
| MX-EC 200 | 20.500 | 15,121 | 800 | 11,600 | 394,0 | 15.51 | 213,0 | 8.39 | 55,0 | 2.17 | 112 | 4.41 | 20,50 | 45.19 | 2 1/2" | Aluminium |
| MX-EC 300 | 30.000 | 22,128 | 800 | 11,600 | 436,0 | 17.17 | 245,0 | 9.65 | 61,5 | 2.42 | 130 | 5.12 | 35,50 | 78.26 | 2 1/2" | Aluminium |
| MSX/T 400 | 40.000 | 29,504 | 800 | 11,600 | 453,0 | 17.83 | 273,5 | 10.77 | 66,5 | 2.62 | 136 | 5.35 | 49,30 | 108.69 | 2 1/2" | Aluminium |
| MSX/T 650 | 65.000 | 47,944 | 800 | 11,600 | 431,0 | 16.97 | 329,5 | 12.97 | 84,0 | 3.31 | 155 | 6.10 | 77,70 | 171.30 | 2 1/2" | Aluminium |

FSX

LOW PROFILE WRENCH FOR UNUSUAL FLANGES

Thanks to its lightweight, slim design and fine-toothed ratchet system, the FSX is perfect for tight, sensitive and hard-to-reach areas. The easy transition from tightening to loosening mode, its high bolting speed and the ease with which the cassette can be changed make the FSX the ultimate tool.

AN ATEX **VERSION** EXII 2 GD Ex h IIB T4 Gb X Ex h IIIC T110°C Db X

ALSO

AVAILABLE AS



PROTECTION

Integrated release shock absorber

SAFETY

Overpressure safety valve

LIGHT WEIGHT

Housing made of high-resistant aluminium

Several inserts optionally available







- ▶ Comfortable and safe working thanks to 360° adjustable handle
- Sustainable and durable thanks to replaceable spare parts
- Also available to suit ANSI flanges

Drive unit SX/SX-EC



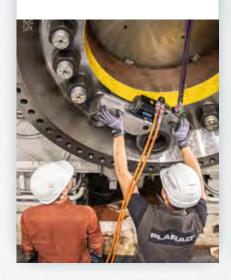
Also available as a single-hose version - for even better handling



FSX

ADAPTABILITY

- Quick and safe change of the output unit thanks to automatic separation of piston and ratchet system
- ▶ Rotatable 2-axis hose connection (rotatable and swivelling)





QUALITY

- Durable fine-toothed ratchet system
- ▶ No jamming of the wrench regardless of the piston position
- SQS system: Hydraulic system encapsulated in a hardened steel cylinder for housing protection

SQS SAFETY QUALITY SERVICE SYSTEM



- Combined with Plarad power packs suitable for documentation, torque and rotation angle mode
- Bolting parameters can be preset



Absorber protects the housing from damage in the case of a release shock



MODELS // DATA

| | | | | | | | | | | | | | | | | _ 80 |
|--|-----------|--------|-----|---------------------------|-----|-------|-----|-----------------|-------|------|-------|------|--------------------|------|-------------------------|-----------|
| Typ FSX-Kombination Type FSX-Combination | max. Drel | | | etriebsdruck sure max. | L | .1 | 1 | - 11 | ı | R | E | 32 | Gewi <i>Wei</i> | | Vierkant Squaredrive | Material |
| | Nm | ft-lbs | bar | psi | mm | inch | mm | inch | mm | inch | mm | inch | kg | lbs | Zoll inch | |
| SX-EC 1** / HSX | 1.000 | 738 | 800 | 11,600 | 149 | 5.87 | 116 | 4.57 | 29,5 | 1.16 | 32,0 | 1.26 | 1,60 | 3.5 | 1/2" | Aluminium |
| SX-EC 2 / HSX | 2.500 | 1,844 | 800 | 11,600 | 173 | 6.81 | 141 | 5.55 | 38,0 | 1.50 | 41,0 | 1.61 | 2,75 | 6.1 | 3/4" | Aluminium |
| SX-EC 5 / HSX | 5.500 | 4,057 | 800 | 11,600 | 221 | 8.70 | 184 | 7.24 | 46,0 | 1.81 | 50,0 | 1.97 | 5,85 | 12.9 | 1" | Aluminium |
| SX-EC 8 / HSX | 8.500 | 6,270 | 800 | 11,600 | 250 | 9.84 | 207 | 8.15 | 55,0 | 2.17 | 55,0 | 2.17 | 6,40 | 14.1 | 1" | Aluminium |
| SX-EC 12 / HSX | 12.000 | 8,851 | 800 | 11,600 | 298 | 11.73 | 232 | 9.13 | 66,5 | 2.62 | 64,0 | 2.52 | 7,90 | 17.4 | 1 1/2" | Aluminium |
| SX-EC 20 / HSX | 20.000 | 14,752 | 800 | 11,600 | 360 | 14.17 | 299 | 11.77 | 87,5 | 3.44 | 80,0 | 3.15 | 16,50 | 36.4 | 1 1/2" | Aluminium |
| SX 30 TST / HSX | 30.000 | 22,128 | 800 | 11,600 | 389 | 15.31 | 328 | 12.91 | 99,5 | 3.92 | 102,5 | 4.04 | 26,50 | 58.4 | 1 1/2" | Aluminium |
| SX 45 TST / HSX | 45.000 | 33,192 | 800 | 11,600 | 426 | 16.77 | 376 | 14.80 | 119,0 | 4.69 | 111,0 | 4.37 | 35,00 | 77.2 | 1 1/2" | Aluminium |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.

^{*}Specification without reaction arm.

^{**}Supplied with TSM connection.

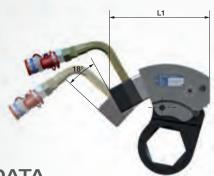
KSeries

THE ULTIMATE PROBLEM SOLVER FOR SPECIAL CASES AND CONFINED SPACES

- One product, hundreds of possible uses: quick and easy change of the ring spanner for customised applications
- ▶ The special device from Plarad: no comparable tool system on the market
- ▶ Tightest diameters and high insertion depths of the spanner inserts
- Open and split ring spanners for special applications
- Wide range of bolting options thanks to large range of accessories
- Low weight with high performance
- ▶ Torque range from 300 to 30,000 Nm
- ▶ Up to 800 bar system pressure













| Typ Type | | hmoment e max. | (| max. Betries- druck <i>Pressure max.</i> | | SW A/F | | | | B1 | Gewicht* Weight* | |
|-------------|--------|-------------------|-----|--|-----|-----------|-------|-------|-----|------|---------------------|------|
| | Nm | ft-lbs | bar | psi | min | max | mm | inch | mm | inch | kg | lbs |
| K 30 TF | 3.000 | 2,213 | 800 | 11,600 | 24 | 90 | 163,0 | 6.42 | 25 | 0.98 | 6,0 | 13.2 |
| K 60 TF | 6.600 | 4,868 | 800 | 11,600 | 24 | 90 | 170,0 | 6.69 | 30 | 1.18 | 7,3 | 16.1 |
| K 150 TF | 11.000 | 8,114 | 800 | 11,600 | 27 | 110 | 180,0 | 7.09 | 45 | 1.77 | 11,6 | 25.6 |
| K 200 TF | 20.000 | 14,752 | 800 | 11,600 | 60 | 135 | 248,5 | 9.78 | 70 | 2.76 | 30,5 | 67.2 |
| K 300 TF | 30.000 | 22,128 | 800 | 11,600 | 80 | 150 | 319,0 | 12.56 | 120 | 4.72 | 38,0 | 83.8 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.

LTSeries

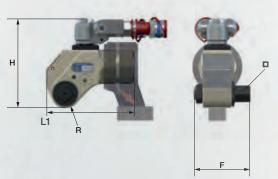
STRONG, PRECISE, ROBUST: THE HANDY BOLTING SYSTEM

The 'MS' single-hose system offers convenient handling and reduces weight – also available as a two-hose system 'TS'.

SQS - Safety-Quality-Service System.

Thanks to the SQS high-pressure safety chamber, the housing is free of oil pressure and can be used for support, no additional reaction arm is required. If support is needed, the quick-release fastener with safety latch makes it easy.





MODELS // DATA

| Typ Type | Schlauch-System Hose system | | | max. Betriebsdruck Pressure max. | | L1 | | H1 | | R | | 1 | : | | icht* ight* |
|-------------|--------------------------------|--------|--------|----------------------------------|--------|-------|------|-------|------|------|------|-------|------|------|----------------|
| | | Nm | ft-lbs | os bar psi | psi | mm | inch | mm | inch | mm | inch | mm | inch | kg | lbs |
| LT 5 MS | single | 500 | 369 | 800 | 11,600 | 127,0 | 5.00 | 78,0 | 3.07 | 17,0 | 0.67 | 71,5 | 2.81 | 1,5 | 3.3 |
| LT 10 TS | double | 1.000 | 738 | 800 | 11,600 | 132,0 | 5.20 | 89,0 | 3.50 | 22,0 | 0.87 | 84,0 | 3.31 | 2,3 | 5.1 |
| LT 10 MS | single | 1.000 | 738 | 800 | 11,600 | 132,0 | 5.20 | 89,0 | 3.50 | 22,0 | 0.87 | 84,0 | 3.31 | 1,8 | 4.0 |
| LT 20 TS | double | 2.200 | 1,623 | 800 | 11,600 | 166,5 | 6.56 | 100,0 | 3.94 | 29,5 | 1.16 | 104,0 | 4.09 | 4,0 | 8.8 |
| LT 20 MS | single | 2.200 | 1,623 | 800 | 11,600 | 147,0 | 5.79 | 109,0 | 4.29 | 29,0 | 1.14 | 104,0 | 4.09 | 3,3 | 7.3 |
| LT 50 TS | double | 5.000 | 3,688 | 800 | 11,600 | 211,5 | 8.33 | 128,5 | 5.06 | 37,0 | 1.46 | 134,0 | 5.28 | 7,0 | 15.4 |
| LT 50 MS | single | 5.000 | 3,688 | 800 | 11,600 | 189,5 | 7.46 | 132,0 | 5.20 | 37,0 | 1.46 | 134,0 | 5.28 | 6,2 | 13.7 |
| LT 100 TS | double | 10.000 | 7,376 | 800 | 11,600 | 243,7 | 9.59 | 159,0 | 6.26 | 49,0 | 1.93 | 147,0 | 5.79 | 11,1 | 24.5 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.

*Specification without reaction arm.



XE1eco

POWERFUL BASIC PUMP

The entry-level power pack for manual operation of hydraulic tools. With an optional 2-stage version for high bolting speed, it delivers optimal performance. The user-friendly remote control allows monitoring of key operating parameters, such as motor/oil temperature, operating hours, and power consumption.

Thanks to patented motor-under-oil technology, it operates efficiently and reliably. Its robust design and optimised maintenance intervals ensure high cost-effectiveness.



EFFICIENCY

External oil filter and service-friendly design for simplified maintenance work

ROBUST Steady and robust industrial

frame protects against damage

FLEXIBLE

Use of single or multiple hydraulic wrenches in single and dual-hose technology







MODELS // DATA

| Typ <i>Type</i> | Betriebsart Operation mode | | Betriebsdruck ssure max. | | urchfluss v max. | flow | rchfluss max. Upgrade) | | otorleistung otor power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | | ewicht* Veight* | |
|--------------------|-------------------------------|-----------------------------------|-----------------------------|--------|---------------------|--------------------|------------------------------|------|----------------------------|--|------|--------------------------|----|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | kg | lbs | |
| VF1 000 10 | XE1eco 10 Manuell | 800 | 11.600 | 0.0 | 0.21 | 5.4 | 1.40 | 0.8 | 1.07 | 455 x 286 x 449 mm | 22 | 48.5 | |
| XETECO IO | manual | 800 11,000 | | 0,8 | 0.21 | 5,4 | 1.43 | 0,6 | 1.07 | 17.91 x 11.26 x 17.68 in | 22 | 46.5 | |
| XE1 <i>eco</i> 20 | Manuell | 800 | 11.600 | 1.2 | 0.32 | 8.0 | 0.11 | | 1 /0 | 500 x 343 x 465 mm | 29 | 63.9 | |
| AE 1860 ZU | 20 manual | | 800 | 11,000 | 1,2 | 0.32 | 0,0 | 2.11 | 1,1 1.48 | 19.69 x 13.50 x 18.31 in | 29 | 03.9 | |
| XE1eco 30 | Manuell | 800 11.600 3.0 0.79 13.2 3.49 2.2 | | 0.0 | | 500 x 343 x 465 mm | 35 | 77.2 | | | | | |
| VE 1600 20 | | | | 800 | 11,000 | 3,0 | 0.79 | 13,2 | 3.49 | 2,2 | 2.95 | 19.69 x 13.50 x 18.31 in | 33 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee

Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.



XE1power

FULLY AUTOMATIC WITH THE PUSH OF A BUTTON

The XE1power sets new standards in hydraulic bolting technology. The fully automatic system enables fast and precise bolting results with the push of a button. The work process is greatly simplified by the automatic switch-off once the final torque is reached. This innovative power pack combines efficiency, precision and convenience for demanding bolting applications.

Upgradeable to the docu and control model variants, the XE1power is the entry point to the smart pump generation.







PERFORMANCE

High fastening speeds with the optional 2-stage version



Fully automatic bolting allows for comfortable handling up to the preset hydraulic pressure



Remote control with colour display: important operating parameters always in view (pressure, status message, motor/oil temperature, operating hours, power consumption and much more)





MODELS // DATA

| Тур <i>Туре</i> | Betriebsart Operation mode | | etriebsdruck sure max. | | max. Durchfluss flow max. | | (2-Stage Upgrade) | | rleistung or power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | | wicht* /eight* |
|--------------------|-------------------------------|-----|---------------------------|-------|---------------------------|-------|-------------------|-----|-----------------------|--|----|-------------------|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | kg | lbs |
| XE1power 10 | Automatik automatic | 800 | 11,600 | 0,8 | 0.21 | 5,4 | 1.43 | 0,8 | 1.07 | 455 x 286 x 449 mm 17.91 x 11.26 x 17.68 in | 24 | 52.9 |
| XE1 power 20 | Automatik automatic | 800 | 11,600 | 1,2 | 0.32 | 8,0 | 2.11 | 1,1 | 1.48 | 500 x 343 x 465 mm 19.69 x 13.50 x 18.31 in | 34 | 75.0 |
| XE1power 30 | Automatik automatic | 800 | 11,600 | 3,0 | 0.79 | 13,2 | 3.49 | 2,2 | 2.95 | 500 x 343 x 465 mm 19.69 x 13.50 x 18.31 in | 36 | 79.4 |

Repeat accuracy: $\leq 4\%$, depending on the bolted joint. Technical data without guarantee. Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.







PRECISION MEETS POWER

Based on the XE1power, the XE1docu offers a wide range of additional features for seamless documentation. The data can be easily transferred to all standard digital devices, ensuring transparent documentation of bolting operations. Fully automatic tightening and automatic switch-off once the final torque is reached make this power pack especially user-friendly.

The remote control with colour display allows users to keep an eye on important operating parameters at all times.



The control unit saves all tightening torques and rotation angles that have been performed



INDIVIDUAL

Fast and reliable work thanks to predefined bolting cases



PERFORMANCE

The 2-stage version is the fastest documentable unit on the market



HIGH TECH

Patented algorithms control the bolting procedure using various methods





MODELS // DATA

| Typ Type | Betriebsart Operation mode | | etriebsdruck ssure max. | | urchfluss v max. | flow | rchfluss max. Upgrade) | | orleistung tor power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | | wicht* eight* |
|-------------|-------------------------------|---------------|----------------------------|--------|---------------------|-------|------------------------------|------|-------------------------|--|--------------------------|------------------|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | kg | Ibs |
| XE1docu 10 | Automatik | 200 | 11 600 | 0.0 | 0.01 | E 1 | 1.40 | 0.0 | 1.07 | 455 x 286 x 449 mm | 0.4 | F0.0 |
| XETUOCU TO | automatic | 800 | 11,600 | 0,8 | 0.21 | 5,4 | 1.43 | 0,8 | 1.07 | 17.91 x 11.26 x 17.68 in | 8 in 24 | 52.9 |
| XE1docu 20 | Automatik | 200 | 11.600 | 1.0 | 0.00 | 0.0 | 0.11 | 4.4 | 1 40 | 500 x 343 x 465 mm | 2.4 | 75.0 |
| XETUUCU 20 | automatic | 800 | 11,000 | 1,2 | 0.32 | 8,0 | 2.11 | 1,1 | 1.48 | 19.69 x 13.50 x 18.31 in | 34 | 75.0 |
| XE1docu 30 | Automatik automatic | × 10.110.1111 | Automatik 800 11.600 | 2.0 | 0.70 | 13.2 | 2.40 | 2.2 | 2.95 | 500 x 343 x 465 mm | 36 | 79.4 |
| XETUUCU 30 | | | 800 | 11,000 | 3,0 | 0.79 | 13,2 | 3.49 | 2,2 | 2.95 | 19.69 x 13.50 x 18.31 in | 30 |

Repeat accuracy: \leq 4%, depending on the bolted joint. Technical data without guarantee. Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.



XE1control

THE EFFICIENT MASTERPIECE

The XE1control is the ultimate all-rounder for torque and rotation angle bolting with an integrated documentation features. Based on the XE1docu, it offers a comprehensive range of features for maximum versatility and efficiency.

With predefined bolting cases, automatic bolting, and documentation of torque and angle of rotation, it ensures fast, safe, and user-friendly operation.





SMART

Data transfer to digital end devices for seamless documentation



POWER

High fastening speeds with the optional 2-stage version



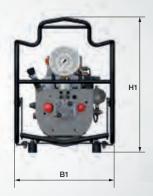
COMFORTABLE

Fully automatic bolting up to the preset hydraulic pressure with the push of a button









| Typ <i>Type</i> | Betriebsart Operation mode | | Betriebsdruck ssure max. | | urchfluss max. | | rleistung or power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | | icht* ight* | | | |
|--------------------|-------------------------------|----------------------|-----------------------------|--------|-------------------|--------|-----------------------|---|--------------------------|----------------|--------------------|----|------|
| | | bar | psi | I/min | gal/min | kW | hp | | kg | lbs | | | |
| XE1control 10 | Automatik | 200 | 11 600 | 0.0 | 0.01 | 0.0 | 1.07 | 455 x 286 x 449 mm | 06 | E7.0 | | | |
| XETCOILLTOI TO | automatic | 800 | 11,600 | 0,8 | 0.21 | 0,8 | 1.07 | 17.91 x 11.26 x 17.68 in | 26 | 57,3 | | | |
| XE1control 20 | Automatik | automatic 800 11,600 | | | 000 | 44.000 | 4.0 | 0.00 | | 1.40 | 500 x 343 x 465 mm | 04 | 00.0 |
| AE I COIILI OI 20 | | | | 11,600 | 1,2 | 0.32 | 1,1 | 1.48 | 19.69 x 13.50 x 18.31 in | 31 | 68,3 | | |
| VE4 100 | | | 0.0 | 0.70 | 0.0 | 0.05 | 500 x 343 x 465 mm | 0.5 | 77.0 | | | | |
| XE1 control 30 | | 800 | 11,600 | 3,0 | 0.79 | 2,2 | 2.95 | 19.69 x 13.50 x 18.31 in | 35 | 77,2 | | | |

Repeat accuracy: ≤ 4%, depending on the bolting case. Technical data without guarantee. *
Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.



XA1power

THE WORLD'S FIRST BATTERY-POWERED, FULLY AUTOMATIC HIGH-PERFORMANCE PUMP

The new XA1*power* cordless power pack is revolutionising the world of hydraulic tools. It's incredibly user-friendly, requiring only a wrench, hoses, and a compact pump.

A key feature for international teams: all operations are independent of the power supply's frequency and voltage, allowing service technicians to fully focus on their tasks. An average of 170 fastening operations* can be carried out on one battery charge.

Designed for a torque range of up to 150,000 Nm and capable of operating hydraulic wrenches up to 800 bar, it weighs just 10 kg (including batteries), compared to the 30-40 kg power packs commonly available on the market.



BATTERY

Set with 3 interchangeable batteries for approx. 170 bolting operations (M36)

PERFORMANCE

Up to 800 bar operating pressure and 150,000 Nm torque

3 COMPATIBILITY

Compatible with all commercially available hydraulic wrenches, ensuring worldwide use without voltage restrictions

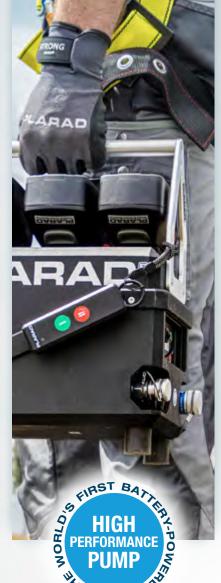
ERGONOMIC

approx. 10 kg including batteries Wireless remote control Max. 70 db noise emission

OPERATION

- ▶ Battery-operated power pack with replaceable battery (FEIN system)
- ▶ Secure and fully automatic
- Tightens with the push of a button up to the preset torque or pressure.





OPTIONS

- ▶ Compact and robust design
- Maximum freedom of movement thanks to wireless remote control
- Mobile use worldwide, independent of frequency and voltage



MODEL // DATA

| 3 x Akku 18 V 5.2 Ah (wechselba | Akkusystem |
|--|--|
| 3pc 18 V 5.2 Ah exchangeabl | Battery system |
| 54 | Betriebsspannung Operating voltage |
| 3 x 5,2 A | Akku-Kapazität Battery capacity |
| 0,5 kV | Motorleistung |
| 0.67 hj | Motor power |
| 800 ba | Max. Druck |
| 11,600 pa | Max. pressure |
| 1,8 l/min (bei 100 ba | Max. Volumenstrom |
| 0.48 gal/min at 1,450 ps | Flow rate |
| 1 l/min (bei 800 ba .26 gal/min at 11,600 ps | |
| automatisc | Betriebsart |
| automati | Operation mode |
| 1 | Ölvolumen |
| 0.26 ga | Oil volume |
| 10 kg inkl. Akku | Gewicht |
| 22 lb incl. batterie | Weight |
| 185 x 270 x 360 mr 7.28" x 10.63" x 14.17" i. | Maße (L x B x H) Dimensions (L x W x H) |
| -20°C bis +50°C | Einsatztemperaturen |
| -4 °F to 122 °C | Temp. Range |
| <70 dl | Schalldruckpegel Sound pressure level |
| | |











DXE1docu

SMART THROUGH CONVINCING ARGUMENST

Based on the XE1docu, the DXE1docu offers a wide range of additional features for seamless documentation.

The data can be easily transferred to all standard digital devices, ensuring transparent documentation of bolting operations. Fully automatic tightening and automatic switch-off once the final torque is reached make this power pack especially user-friendly.

The remote control with colour display allows users to keep an eye on important operating parameters at all times.









Fast and reliable work thanks to predefined bolting cases

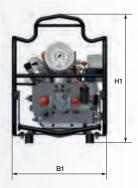
PERFORMANCE

The 2-stage version is the fastest documentable hydraulic power pack on the market

HIGH TECH

Patented algorithms control the bolting process using various methods





POWER PACKS ALSO AVAILABLE WITH 4 LITRE ADDITIONAL TANK

MODELS // DATA

| Typ Type | Betriebsart Operation mode | | etriebsdruck sure max. | | max. Durchfluss flow max. | | max. Durchfluss flow max. (2-Stage Upgrade) | | torleistung otor power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | Gewicht* Weight* | |
|---------------------|----------------------------------|----------------|---------------------------|-------|---------------------------|-------|---|-----|---------------------------|---|---------------------|-----|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | kg | lbs |
| DXE1 <i>docu</i> 20 | Automatik automatic | 800 / 1,500 | 11,600 / 21.750 | 1.2 | 0.32 | 8.0 | 2.11 | 1.1 | 1.48 | 500 x 343 x 465 mm 19.7 x 13.5 x 18.3 in | 40 | 88 |
| DXE1 <i>docu</i> 30 | Automatik automatic | 800 / 1,500 | 11,600 / 21.750 | 3.0 | 0.79 | 13.2 | 3.49 | 2.2 | 2.95 | 500 x 343 x 465 mm 19.7 x 13.5 x 18.3 in | 42 | 93 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee. Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.

DXE1control

THE EFFICIENT MASTERPIECE

The DXE1control is the ultimate all-rounder for torque and angle bolting with an integrated documentation function. Based on the DXE1docu, it offers a comprehensive range of features for maximum versatility and efficiency.

With predefined bolting cases, automatic bolting and documentation of torque, rotation angle and preload force, this pump enables fast, safe and user-friendly work.





SMART

Data transfer to digital devices for seamless documentation



POWER

High bolting speeds thanks to the 2-stage design

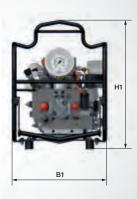


COMFORTABLE

Fully automatic bolting up to the preset hydraulic pressure with the push of a button







MODELS // DATA

| Typ <i>Type</i> | Betriebsart Operation mode | | triebsdruck pressure | | ourchfluss ax. flow | Max | rchfluss . flow Upgrade) | | eistung power | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | Gewicht Weight | |
|------------------------|----------------------------------|----------------|-------------------------|-------|------------------------|-------|--------------------------------|-----|------------------|--|-------------------|-----|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | kg | lbs |
| DXE1 <i>control</i> 20 | Automatik automatic | 800 / 1.500 | 11,600 / 21,750 | 1,2 | 0.32 | 8,0 | 2.11 | 1,1 | 1.48 | 500 x 343 x 465 mm | 40 | 88 |

Repeat accuracy: $\leq 4\%$, depending on the bolted joint. Technical data without guarantee

Units available in the following voltages: 110V 50Hz, 110V 60Hz, 230V 50Hz, 230V 60Hz, 400V 50Hz, 400V 60Hz. Others on request.

Tensioner mo

TXP1eco

THE PURE HYDRAULIC PUMP

The TXP1eco pneumatic hydraulic pump is ideal for simple tensioner applications. With a maximum pressure of up to 1500 bar, it provides the necessary power for challengingh tasks. The handling is easy: pressure build-up and pressure release are performed with the push of a button, and a manual safety release provides additional safety.

Thanks to the robust protective frame, the TXP1eco is robust and mobile, supported by castors on the frame. With an oil volume of 6 litres, it is also suitable for large or several simultaneously connected tension cylinders. The TXP1eco combines performance, safety and mobility in a user-friendly design.





Fast & safe tensioner applications up to 1500 bar

EASY OPERATION

Pressure build-up and pressure relief at the touch of a button and manual safety relief in extreme cases

ROBUST & MOBILE

Under-oil motor technology and robust protective frame with castors





MODEL // DATA

| Typ <i>Type</i> | Betriebsart Operation mode | | riebsdruck ure max. | | rchfluss max. | pneumatischer Druck pneumatic pressure | | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | Gewicht* Weight* | |
|--------------------|-------------------------------|-------|------------------------|-------|------------------|---|----------|---|---------------------|------|
| | | bar | psi | I/min | gal/min | bar | psi | | kg | lbs |
| TXP1eco 20 | manuell manual | 1,500 | 21,750 | 0.7 | 0.185 | 3 - 7 | 43 - 102 | 457 x 338 x 540 mm 18 x 13.3 x 21.26 in | 28 | 61.7 |

Repeat accuracy: \leq 4%, depending on the bolted joint. Technical data without guarantee. *









CONSTANT UNTIL THE FINAL PRESSURE IS REACHED

Like the electrically powered models, our X2-P-Zeco 2-Stage pneumatic hydraulic power pack offers sturdiness, durability and a constant litre output up to the final pressure. The pneumatic motor integrated in the oil tank prevents icing up and cools the hydraulic oil at the same time.

The ATEX model is also suitable for use in potentially explosive areas in zone 1G.



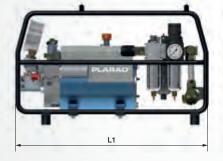


Pressure build-up and relief with the push of a button and manual safety pressure release in extreme cases



POWER

High bolting speeds thanks to the 2-stage design





MODEL // DATA

| Typ Type | Betriebsart Operation mode | max. Betr Pressu | | | max. Durchfluss flow max. | | rchfluss max. Upgrade) | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | Gewi <i>Wei</i> | |
|---------------------------|-------------------------------|---------------------|--------|-------|---------------------------|-------|------------------------------|--|--------------------|------|
| | | bar | psi | I/min | gal/min | I/min | gal/min | | kg | lbs |
| XP1 <i>eco</i> 20 2-Stage | Automatik automatic | 800 | 11,600 | 7.0 | 1.85 | 1.6 | 0.422 | 634 x 257 x 395 mm 24.96 x 10.12 x 15.55 in | 32 | 70.5 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee. *



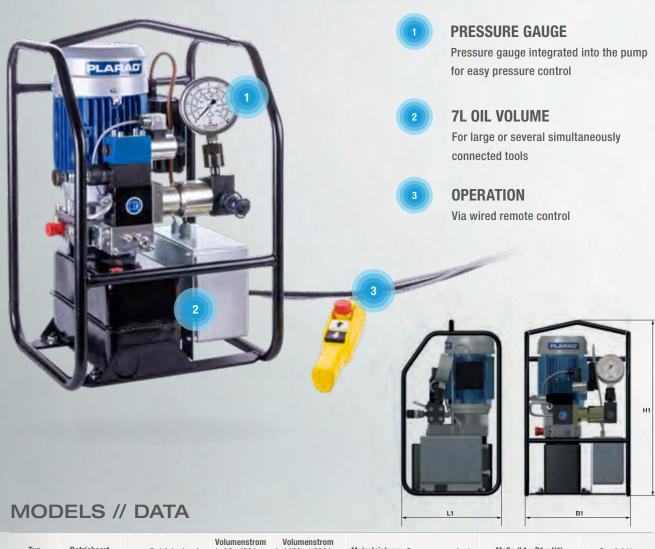


TXE1eco

THE ROBUST AND RELIABLE BASIC PUMP

The TXE1eco is equipped with a powerful electric motor and can be effortlessly connected to large tension cylinders thanks to the 7-litre tank. It offers a maximum operating pressure of 1,500 bar and a flow rate of up to 3 litres/min. The pump has an integrated pressure gauge for easy reading of the

This power pack can be operated by remote control and is perfect for applications where no documentation is required.



| Typ <i>Type</i> | Betriebsart Operation mode | | etriebsdruck ssure max. | bei 0 - 120 bar Flow rate at xxx - xxxx psi | | bei 120 - 1.500 bar Flow rate at xxx - xxxx psi | | | eistung r <i>power</i> | Spannungsvarianten Voltage versions | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | | wicht* leight* | | | | | | |
|--------------------|-------------------------------|-----|----------------------------|---|---------|---|---------|-------|---------------------------|--|--|------|-------------------|-----|------|--------------|--|----|----|
| | | bar | psi | I/min | gal/min | I/min | gal/min | kW | hp | | | kg | lbs | | | | | | |
| | elektrisch | | | | | | | | | 230V 50/60Hz | 380 x 630 x 360 mm | | | | | | | | |
| TXE1eco | + manuell electric | | | 1. | 1. | 1. | 1. | 1.500 | 21,756 | 1,2 | 0.32 | 0,35 | 0.09 | 1,1 | 1.48 | 110V 50/60Hz | | 38 | 84 |
| | +manual | | | | | | | | | 400V 50H | 15.0 x 24.8 x 14.2 in | | | | | | | | |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.



TXE1docu

THE HIGH-END SOLUTION FOR TENSION CYLINDERS

The TXE1docu has numerous additional features to ensure comprehensive documentation. The transfer of data to digital devices enables transparent recording of tensioning processes.

Automatic re-pumping in the event of a pressure drop makes this unit extremely user-friendly. The remote control with colour display allows users to keep an eye on important operating parameters at all times.



| Typ <i>Type</i> | Betriebsart Operation mode | max. Betri <i>Pressul</i> | | | Durchfluss ow max. | Motorle Motor | | Maße (L1 x B1 x H1) Dimensions (L1 x B1 x H1) | Gewicht* <i>Weight</i> * | | | |
|--------------------|---|------------------------------|--------------------|-----|-----------------------|-----------------------|------|--|-----------------------------|--------------------|----|----|
| | | bar psi l/min gal/min kW hp | | hp | | kg | Ibs | | | | | |
| TXE1docu 10 | 10 Automatik 1.500 21.756 0.8 0.21 0.8 1.07 | 1.07 | 450 x 317 x 366 mm | 20 | 84 | | | | | | | |
| TAETUUGU TU | automatic | 1.500 | 21,750 | 0,0 | 0.21 | 0,8 | 1.07 | 17.7 x 12.5 x 14.4 in | 38 | 04 | | |
| TXE1docu 30 | Automatik | 1.500 | 01.756 | 1.0 | 0.06 | 0.0 0.05 | | 500 x 343 x 465 mm | | 500 x 343 x 465 mm | 41 | 90 |
| I AE IUUCU 30 | automatic | | 0.20 | 2,2 | 2.95 | 19.7 x 13.5 x 18.3 in | 41 | 90 | | | | |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee.



TENSIONERS

POSSIBLE COMBINATIONS AT A GLANCE







PSD



PSI



PS₀



The pneumatic hydraulic pump for tensioners

The pneumatic hydraulic pump TXP1eco is ideal for simple tensioning applications

Robust and easy to use, up to 1,500 bar





TXE1 ECO

The robust and reliable basic pump

The power pack is equipped with a powerful electric motor and can also be connected to large tension cylinders thanks

the 7 litre oil tank

Perfect for applications where no documentation is required





TXE1 DOCU

The smart upgrade to the *docu* version: ready for comprehensive documentation on digital devices

Automatic re-pumping in case of a pressure drop makes this unit extremely effective.

The remote control with colour display shows important operating parameters



TENSIONERS

1-STAGED

PSE

BOLT TENSIONING IN SMALL SPACES

Thanks to its flat design, the PSE single-stage hydraulic tension cylinder offers a distinct advantage, particularly in tight, axially confined spaces. The knurled attachment included in the scope of delivery also ensures that the tensioner can be turned open in the case of excessively long bolt protrusions.

The PSE also has all the relevant features of the PSD (see sectional model, next page).



1 CYCLE COUNTER

Prevention of damage and failures through preventive maintenance

2 FLEXIBLE

Knurled attachment
for long bolt protrusions

- 3 HANDLING Support bridge 360° rotatable
- 4 PERFECT FIT
 Optimised support surface
 for tight spaces
- 5 ERGONOMIC Quick and easy

screw-on of the nut via toothed drive guaranteed

TENSIONERS

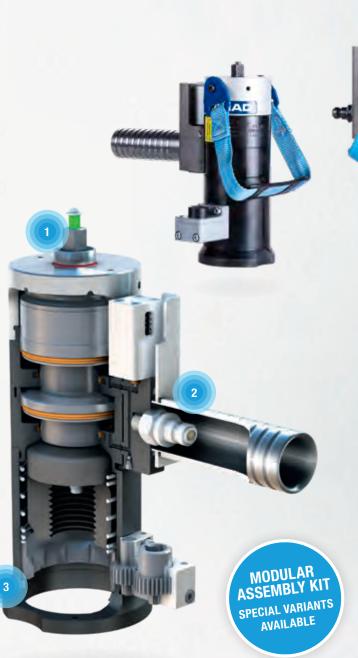
2-STAGED 3-STAGED 4-STAGED

PSD/PST/PSQ

QUICK, SAFE, EASY TO OPERATE

Thanks to their multi-stage design, the tension cylinders provide the required tensile forces with a minimal diameter. They are ideal for use in confined lateral installation spaces.

The preload force can be precisely adjusted, and the modular design allows for optimal customisation to suit your specific bolting application.







GREEN: A sufficient bolt insertion depth has been reached

RED: Maximum stroke of the draw bolt has been completed

2 ERGONOMIC

The removable handle provides optimum grip and protects the hose connections from damage

3 FLEXIBLE
Optimum handling: easy alignment thanks
to rotatable support, regardless of the
bolt arrangement

EFFECTIVENESS

 Easy to operate with the toothed drive:
 Ensures simple and fast nut tightening using a ratchet or torque wrench



HIGH TECH

- Prevention of assembly damage when fitting the tension cylinder: The rotating sleeve is axially flexible with spring support
- Automatic piston return moves the tension bolt quickly to the starting position after pressure relief

PROCESS RELIABILITY

 Mechanical stroke limiter for enhanced safety:
 The end stop restricts piston lifting for maximum protection



ERGONOMIC

- 'Fail safe system': Maximum safety through stroke limitation
- Visual indicator for the end stop
- ▶ Detachable handle and carrying strap for maximum comfort and safety





PERFORMANCE

- Suitable for parallel and series-connected tension cylinders
- Fast operation thanks to automatic piston reset
- ▶ Tensioning forces of up to 3,000 kN with the smallest dimension

UPGRADE

- Suitable for documenting the preload force when used in combination with Plarad power packs
- Additional rings ensure optimum adaptation to different bolt lengths



MODELS // DATA







PSE

| Typ Type | Zugkraft max. Load max. | | max. Betriebsdruck Pressure max. | | Regelgewinde Bolt diameter | | Hub Stroke | | Betriebszyklen Operation cycles | H1 | | D1 | | D2 | | Gewicht* <i>Weight</i> * | |
|-------------|----------------------------|---------|-----------------------------------|--------|-------------------------------|------|---------------|------|------------------------------------|-----|------|-----|------|-----|------|-----------------------------|-------|
| | kN | lbf | bar | psi | mm | inch | mm | inch | | mm | inch | mm | inch | mm | inch | kg | lbs |
| PSE 20 | 212 | 47,659 | 1.500 | 21,756 | 20 | 0.79 | 8 | 0.31 | 8.000 | 100 | 3.94 | 64 | 2.52 | 48 | 1.89 | 2,1 | 4.63 |
| PSE 24 | 305 | 68,567 | 1.500 | 21,756 | 24 | 0.94 | 8 | 0.31 | 8.000 | 95 | 3.74 | 80 | 3.15 | 72 | 2.83 | 3,2 | 7.05 |
| PSE 30 | 482 | 108,358 | 1.500 | 21,756 | 30 | 1.18 | 10 | 0.39 | 8.000 | 79 | 3.11 | 98 | 3.86 | 74 | 2.91 | 5,1 | 11.24 |
| PSE 33 | 573 | 128,816 | 1.500 | 21,756 | 33 | 1.30 | 8 | 0.31 | 8.000 | 125 | 4.92 | 106 | 4.17 | 90 | 3.54 | 6,4 | 14.11 |
| PSE 36 | 681 | 153,095 | 1.500 | 21,756 | 36 | 1.42 | 10 | 0.39 | 8.000 | 125 | 4.92 | 114 | 4.49 | 95 | 3.74 | 7,1 | 15.65 |
| PSE 42 | 980 | 220,313 | 1.500 | 21,756 | 42 | 1.65 | 10 | 0.39 | 8.000 | 135 | 5.31 | 135 | 5.31 | 115 | 4.53 | 11,1 | 24.47 |
| PSE 48 | 1.235 | 277,639 | 1.500 | 21,756 | 48 | 1.89 | 10 | 0.39 | 8.000 | 144 | 5.67 | 152 | 5.98 | 130 | 5.12 | 15 | 33.07 |
| PSE 52 | 1.458 | 327,771 | 1.500 | 21,756 | 52 | 2.05 | 10 | 0.39 | 8.000 | 151 | 5.94 | 163 | 6.42 | 137 | 5.39 | 17,6 | 38.80 |
| PSE 56 | 1.676 | 376,780 | 1.500 | 21,756 | 56 | 2.20 | 10 | 0.39 | 8.000 | 159 | 6.26 | 175 | 6.89 | 147 | 5.79 | 21,0 | 46.30 |
| PSE 64 | 2.259 | 507,843 | 1.500 | 21,756 | 64 | 2.52 | 10 | 0.39 | 8.000 | 197 | 7.76 | 205 | 8.07 | 170 | 6.69 | 27,8 | 61.29 |
| PSE 72 | 2.960 | 665,434 | 1.500 | 21,756 | 72 | 2.83 | 10 | 0.39 | 8.000 | 208 | 8.19 | 245 | 9.65 | 180 | 7.09 | 42,5 | 93.70 |

PSD // PST // PSQ

| Typ Type | Zugkraft max. Load max. | | max. Betriebsdruck Pressure max. | | Regelgewinde Bolt diameter | | Hub Stroke | | Betriebszyklen Operation cycles | H1 | | D1 | | D2 | | Gewicht* Weight* | |
|-------------|----------------------------|-----------|-------------------------------------|--------|-------------------------------|------|---------------|------|------------------------------------|-----|------|-----|------|-----|------|------------------|-------|
| | kN | lbf | bar | psi | mm | inch | mm | inch | | mm | inch | mm | inch | mm | inch | kg | lbs |
| PSD 20 | 220 | 49,458 | 1.350 | 19,580 | 20 | 0.79 | 8 | 0.31 | 4.500 | 162 | 6.4 | 51 | 2.01 | 48 | 1.89 | 3,2 | 7.1 |
| PSD 24 | 313 | 70,365 | 1.350 | 19,580 | 24 | 0.94 | 8 | 0.31 | 4.500 | 196 | 7.7 | 58 | 2.28 | 55 | 2.17 | 4,8 | 10.6 |
| PSD 27 | 397 | 89,249 | 1.370 | 19,870 | 27 | 1.06 | 8 | 0.31 | 4.500 | 218 | 8.6 | 66 | 2.60 | 65 | 2.56 | 5,7 | 12.6 |
| PSD 30 | 471 | 105,885 | 1.500 | 21,756 | 30 | 1.18 | 8 | 0.31 | 4.500 | 196 | 7.7 | 71 | 2.80 | 70 | 2.76 | 5,7 | 12.6 |
| PSD 33 | 581 | 130,614 | 1.500 | 21,756 | 33 | 1.30 | 10 | 0.39 | 4.500 | 215 | 8.5 | 79 | 3.11 | 80 | 3.15 | 7,2 | 15.9 |
| PSD 36 | 678 | 152,420 | 1.500 | 21,756 | 36 | 1.42 | 10 | 0.39 | 4.500 | 228 | 9.0 | 83 | 3.27 | 83 | 3.27 | 8,1 | 17.9 |
| PSD 39 | 808 | 181,646 | 1.500 | 21,756 | 39 | 1.54 | 10 | 0.39 | 4.500 | 250 | 9.8 | 92 | 3.62 | 92 | 3.62 | 10,4 | 22.9 |
| PSD 42 | 937 | 210,646 | 1.500 | 21,756 | 42 | 1.65 | 10 | 0.39 | 4.500 | 263 | 10.4 | 98 | 3.86 | 98 | 3.86 | 12,3 | 27.1 |
| PSD 45 | 1089 | 244,817 | 1.500 | 21,756 | 45 | 1.77 | 10 | 0.39 | 4.500 | 256 | 10.1 | 106 | 4.17 | 100 | 3.94 | 14,0 | 30.9 |
| PSD 48 | 1278 | 287,306 | 1.500 | 21,756 | 48 | 1.89 | 10 | 0.39 | 4.500 | 269 | 10.6 | 112 | 4.41 | 112 | 4.41 | 16,0 | 35.3 |
| PSD 52 | 1476 | 331,818 | 1.500 | 21,756 | 52 | 2.05 | 10 | 0.39 | 4.500 | 293 | 11.5 | 120 | 4.72 | 120 | 4.72 | 19,6 | 43.2 |
| PSD 56 | 1695 | 381,051 | 1.500 | 21756 | 56 | 2.20 | 10 | 0.39 | 4.500 | 300 | 11.8 | 130 | 5.12 | 130 | 5.12 | 23,4 | 51.6 |
| PSD 60 | 1959 | 440,401 | 1.500 | 21,756 | 60 | 2.36 | 10 | 0.39 | 4.500 | 343 | 13.5 | 140 | 5.51 | 140 | 5.51 | 30,0 | 66.1 |
| PSD 64 | 2233 | 501,998 | 1.500 | 21,756 | 64 | 2.52 | 10 | 0.39 | 4.500 | 350 | 13.8 | 146 | 5.75 | 146 | 5.75 | 32,7 | 72.1 |
| PSD 68 | 2825 | 635,085 | 1.500 | 21,756 | 68 | 2.68 | 10 | 0.39 | 4.500 | 424 | 16.7 | 167 | 6.57 | 167 | 6.57 | 52,6 | 116.0 |
| PSD 72 | 2825 | 635,085 | 1.500 | 21,756 | 72 | 2.83 | 10 | 0.39 | 4.500 | 424 | 16.7 | 167 | 6.57 | 167 | 6.57 | 53,6 | 118.2 |
| PSD 80 | 3587 | 806,390 | 1.500 | 21,756 | 80 | 3.15 | 10 | 0.39 | 4.500 | 457 | 18.0 | 188 | 7.40 | 180 | 7.09 | 71,4 | 157.4 |
| PSD 90 | 4524 | 1,017,036 | 1.500 | 21,756 | 90 | 3.54 | 10 | 0.39 | 4.500 | 486 | 19.1 | 225 | 8.86 | 200 | 7.87 | 106,7 | 235.2 |
| PST 48 | 1404 | 315,632 | 1.400 | 20,306 | 48 | 1.89 | 10 | 0.39 | 4.500 | 380 | 15.0 | 112 | 4.41 | 112 | 4.41 | 23,6 | 52.0 |
| PST 56 | 1673 | 376,105 | 1.400 | 20,306 | 56 | 2.20 | 10 | 0.39 | 4.500 | 394 | 15.5 | 120 | 4.72 | 130 | 5.12 | 28,8 | 63.5 |
| PST 64 | 2239 | 503,347 | 1.500 | 21,756 | 64 | 2.52 | 10 | 0.39 | 4.500 | 418 | 16.5 | 130 | 5.12 | 134 | 5.28 | 36,8 | 81.1 |
| PSQ 36 | 748 | 168,157 | 1.400 | 20,306 | 36 | 1.42 | 10 | 0.39 | 4.500 | 315 | 12.4 | 77 | 3.03 | 75 | 2.95 | 10,3 | 22.7 |
| PSQ 42 | 1090 | 245,042 | 1.400 | 20,306 | 42 | 1.65 | 10 | 0.39 | 4.500 | 343 | 13.5 | 91 | 3.58 | 85 | 3.35 | 14,6 | 32.2 |
| PSQ 48 | 1450 | 325,973 | 1.400 | 20,306 | 48 | 1.89 | 10 | 0.39 | 4.500 | 372 | 14.6 | 105 | 4.13 | 98 | 3.86 | 20,7 | 45.6 |
| PSQ 56 | 1959 | 440,401 | 1.400 | 20,306 | 56 | 2.20 | 10 | 0.39 | 4.500 | 428 | 16.9 | 123 | 4.84 | 110 | 4.33 | 31,5 | 69.4 |
| PSQ 64 | 2705 | 608,108 | 1.400 | 20,306 | 64 | 2.52 | 10 | 0.39 | 4.500 | 471 | 18.5 | 141 | 5.55 | 126 | 4.96 | 44,6 | 98.3 |
| | | | | | | | | | | | | | | | | | |

Repeat accuracy: \leq 4%, depending on the bolted joint. Technical data without guarantee.



XVK & XVR

QUICK AND EASY FASTENING WITH BACKSPIN PROTECTION

Our manual torque multipliers give you the freedom to work anywhere without having to rely on a power or compressed air supply. Whether in remote areas, on construction sites or in workshops - devices from the XVR/XVK series work anytime, anywhere.



- PROCESS RELIABILITY
 - Selector lever between clockwise and anti-clockwise rotation
- 2 SECURITY
 Overload protection due to
 easily replaceable shear pin
- FLEXIBLE

 Height-adjustable reaction

 arm for optimum use

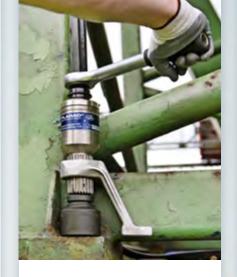
ATHRES

- ▶ Power ranges from 200 to 10,000 Nm
- Small dimensions
- Low weight
- ▶ Low maintenance and durable
- Suitable for all industrial requirements
- Replaces temporary solutions such as pipe extensions and impact spanners

COST EFFICIENCY

Our manual torque multipliers not only guarantee reliable performance, but are also easy on your wallet. With our solution, you not only save time and resources, but also money - without compromising on quality.





PERFORMANCE

With our bolting technology, you can easily achieve high torques to master even the most demanding bolted joints.

With an output torque of up to 10,000 Nm, no tightening task is too tough, and no loosening too challenging

FLEXIBILITY

In situations where power or compressed air supply is unreliable or unavailable, a hand-operated tool provides a dependable solution. This is especially crucial in emergencies or areas with limited infrastructure



MODELS // DATA

| Typ Type | Drehmoment Torque max | | Übersetzungs- verhältnis Ratio | I | 11 | | D | Antriebs- vierkant Input square | Abtriebs- vierkant Output square | Gewicht* Weight* | |
|-------------|--------------------------|--------|--------------------------------------|-----|-------|-----|------|---------------------------------------|---|---------------------|------|
| | Nm | ft-lbs | | mm | inch | mm | inch | inch | inch | kg | lbs |
| XVK 15** | 1.700 | 1,254 | 01:04 | 172 | 6.77 | 81 | 3.19 | 3/4 | 1 | 2,6 | 5.7 |
| XVR 25 | 2.300 | 1,696 | 01:07 | 302 | 11.89 | 81 | 3.19 | 3/4 | 1 | 5,2 | 11.5 |
| XVR 35 | 3.600 | 2,655 | 01:10 | 273 | 10.75 | 81 | 3.19 | 3/4 | 1 | 5,0 | 11.0 |
| XVR 40 | 4.000 | 2,950 | 01:11 | 238 | 9.37 | 95 | 3.74 | 3/4 | 1 ½ | 6,1 | 13.4 |
| XVR 65 | 6.200 | 4,573 | 01:15 | 244 | 9.61 | 114 | 4.49 | 3/4 | 1 ½ | 8,4 | 18.5 |
| XVR 70 | 6.800 | 5,016 | 01:17 | 302 | 11.89 | 128 | 5.04 | 3/4 | 1 ½ | 11,4 | 25.1 |
| XVR 90 | 8.600 | 6,343 | 01:32 | 300 | 11.81 | 172 | 6.77 | 3/4 | 1 ½ | 21,8 | 48.1 |
| XVR D45 | 10.100 | 7,450 | 01:22 | 310 | 12.20 | 128 | 5.04 | 3/4 | 1 ½ | 16,0 | 35.3 |

Repeat accuracy: ≤ 4%, depending on the bolted joint. Technical data without guarantee. *Specification with reaction arm



^{**} Model XVK without backspin protection

ACCESSORIES FOR PLARAD PRODUCTS



SIX POINT SOCKETS

Our slip-on sockets offer a practical solution for fast and efficient fastening in various sizes.

With their versatile range of applications and ease of use, they are an indispensable tool and perfectly complement our wide selection of torque tools. Our socket spanners are compatible with all square-head wrenches.



PRODUKT LINK



TORQUE SPANNER

Our torque spanners are reliable tools for the controlled tightening of nuts and bolts.

They are fully compatible with all manual torque wrenches, meeting your needs for both ergonomics and process reliability..





BACK UP WRENCH

Our back up wrenches help to ensure safe and effective tightening or loosening of bolts, especially in hard-to-reach places.

The back up wrenche is typically used to prevent the bolt head or nut from turning while tightening with high torque.



PRODUKT LINK

EXPAND YOUR OPTIONS



HANDLE

Our in-house developed handles are extremely beneficial for heavy tools as they equalise the weight and reduce the strain on the user.

By keeping a constant balance, they enable effortless handling and increase safety, especially during long work sessions, by preventing fatigue.



PRODUKT LINK



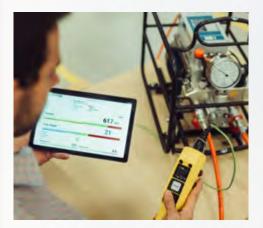
CASE / TROLLEY

Our tool trolley allows you to transport your torque wrench quickly and effortlessly, ergonomically and without straining your back.

You always have quick and easy access to your tool and accessories.



PRODUKT LINK



DIGITAL SOLUTIONS

With our digital solutions, we are revolutionising we are revolutionising torque-accurate fastening in three stages.

The basic level saves costs and time by connecting torque wrenches to smart devices via a Wi-Fi chip and innovative documentation software.

The second level enables precise documentation and control of the bolting process via a local network.

The third level allows users to manage their tool inventory web-based and from anywhere.



PLARAD SERVICE



Despite the highest quality, our products may eventually require repair. To ensure swift service, our experts are always on hand.

We recommend having your bolting devices and accessories inspected at regular intervals.

Devices serviced by us are provided with a new factory test certificate, ensuring that quality is thoroughly documented.



RELY ON OVER





Acquire and deepen your knowledge in handling and maintaining our tools. We will train you in the use of our tools and turn you into a bolting specialist.

USER TRAINING

Teaching the basics of physics, different tightening methods, documentation of your bolting applications and safety-related topics.

SERVICE TRAINING

Avoid defects or total failure of your bolting tools through preventive maintenance.





ON-SITE SERVICE

With our service vehicle, we also offer our service directly at your premises and on the construction site. Our qualified employees calibrate and certify your tools within the shortest possible time and at your desired date.

Our air-conditioned vehicle guarantees optimal test conditions with a constant temperature of 20°C and a humidity of 50 - 60%.

ADVANTAGES

- Torque measurements up to 20,000 Nm under test bench conditions in a fully air-conditioned vehicle with test laboratory
- Creation of certificates for torque tools directly on-site
- Certification of hydraulic power packs (manometer calibration)
- DGUV V3 testing for electrical devices
- ▶ Certification of manual torque spanners from 40 - 1,000 Nmm
- ▶ Europe-wide on-site service
- Preventive maintenance
- Available as an inspection and maintenance package at a fixed price

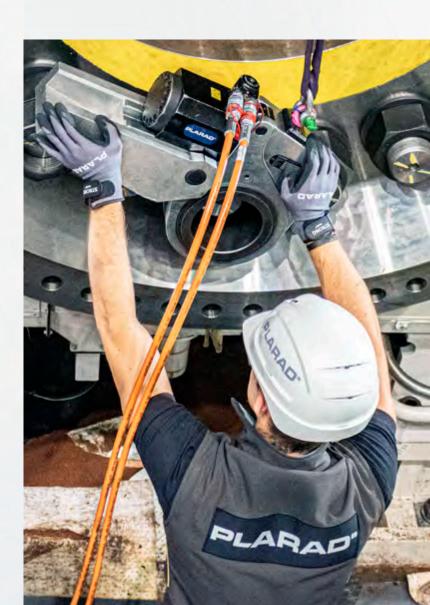
CONTRACT RENTAL SERVICE

Need a tool fast? Or have a bolting job that doesn't justify purchasing a new product? No problem!

larad provides the perfect solution for every bolting need with its wide range of rental options.

ADVANTAGES

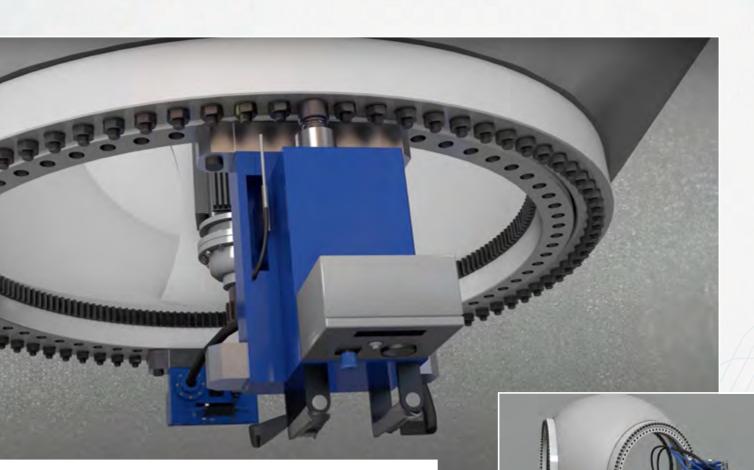
- Almost 2,000 tools in the well-known Plarad quality always in stock
- Fast and easy to hire
- ▶ Individual contract agreements
- ▶ Easy rent equipment accessories
- ▶ Hire purchase option
- ▶ 24-hour ordering service



PLARAD®



BESPOKE ROBOTIC BOLTING PLANT MACHINERY



PLARAD DEVELOPS AND SUPPLIES
CUSTOMISED BOLTING SYSTEMS
FOR TORQUES FROM 500 Nm.

The range of services extends from supplementary auxiliary devices for our series products to fully automated bolting systems.





- Individual personal project-related coordination with the client
- Creation of the project brief: The project brief consolidates all relevant information from emails, telephone calls, notes, and more.
- Development of a specification list with the client
- Based on the requirements specification and project outline, a functional specification is created that outlines in detail how the requirements will be met
- Concept development and coordination with the client, taking into account the client's technical and economic ideas

Plarad, in collaboration with Broetje Automation,

- ▶ Concept presentation and discussion with the client
- Quotation based on the concept

Plarad sets clear milestones, ensuring detailed coordination of electrical design and software development, with the respective design freeze approved by the client.



- MILESTONE 1: Mechanical engineeringn
- MILESTONE 2: Control concept, control cabinet, electrical planning, packaging
- MILESTONE 3:
 User interface, ergonomics, operating concept

has developed a mobile latform featuring
a Comau NJ-165-3.0 robot arm and the
Plarad end effector.

SHOWCASE
SPECIAL ENGINEERING
AUTOMATION WITH
PLARAD

PLARAD

The system can handle loads of up to 165 kg, providing omnidirectional movement at speeds of up to 1.4 m/s, and is autonomously controlled using laser scanners. Devices such as tension cylinders or torque wrenches can be easily attached to the end effector. Its modular design enhances automation processes and drives innovation.



Maschinenfabrik Wagner GmbH & Co. KG

Birrenbachshöhe 17 D-53804 Much // Germany info@plarad.de

WWW.PLARAD.COM